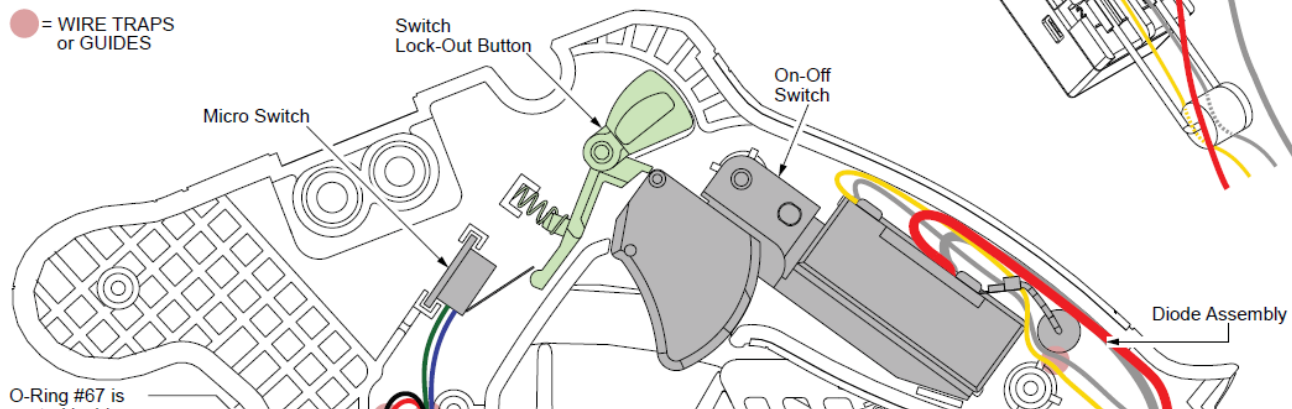


M18 CCS66 switch wiring

WIRING OF THE ON-OFF SWITCH

- Orient the diode with the grey stripe to the right as shown. Place ring terminals of diode assembly onto the switch prior to installing red wires #1 and white wire #2.
- Place ring terminal of red wire #1 (from the top PCBA position) at the bottom left position of the switch over diode terminal. Be sure wire is routed over the diode assembly.
- Place ring terminal of white wire #2 (from the battery connector block) at the bottom right position of the switch over diode terminal. Be sure wire is routed over the diode assembly.
- Secure diode assembly and wires #1 and #2 with switch screws.
- Route white wire #3 (from the battery connector block) between red wires #1 and #2, and under the diode assembly, to the upper right position of the switch. Secure the ring terminal with a switch screw, as shown.
- Route yellow wire #4 (from the battery connector block) between red wires #1 and #2, and under the diode assembly, to the upper left position of the switch. Secure the ring terminal with a switch screw, as shown.

● = WIRE TRAPS
or GUIDES



O-Ring #67 is